

Date: Friday, 23/01/2009 7:23:25 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45153	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251209
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42813	Material : N/A
Written By :	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-209 with Dart IPP D212-725-1-209"

Send a copy of this IPP

N 09.01.23

2.0	D2127251209	right front panel
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-209 Angle _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-209 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:25 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45153

Part Number: D2127251209

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



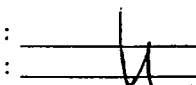
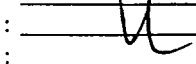
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:25 AM
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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45153	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251209
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42813	Material : N/A
Written By : 	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-209 with Dart IPP D212-725-1-209"

Send a copy of this IPP

U 09.01.23

2.0	D2127251209	right front panel
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-209

Angle 15321

Attach serviceable tags



JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-209 REV. 4

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:25 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45153

Part Number: D2127251209

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09102104

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.57**Discrepancy:

Fabricate D212-725-1-201 / 202, Doubler for Dart Aerospace.

Resolution:

NA .

1.57 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.58Discrepancy:

Fabricate D212-725-1-205, Left Front Panel for Dart Aerospace.

Resolution:

Fabricated D212-725-1-205, Left Front Panel IAW D212-725-1 Dwg, pg 69. Reference PO 08-003550. Material 2024-T3 0.125, LT08-13283

1.58 Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.59Discrepancy:

Fabricate D212-725-1-207, Center Front Panel for Dart Aerospace.

Resolution:

Fabricated D212-725-1-207, Center Front Panel IAW D212-725-1 Dwg, Pg 70. Reference PO 08-003550. Material 2024-T3 0.125, LT08-13283

1.59 Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.60Discrepancy:

Fabricate D212-725-1-209, Right Front Panel for Dart Aerospace.

Resolution:

Fabricated D212-725-1-209, Right Front Panel IAW D212-725-1 Dwg, Pg 71. Reference PO 08-003550. Material 2024-T3 0.125, LT08-13283

1.60 Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****